



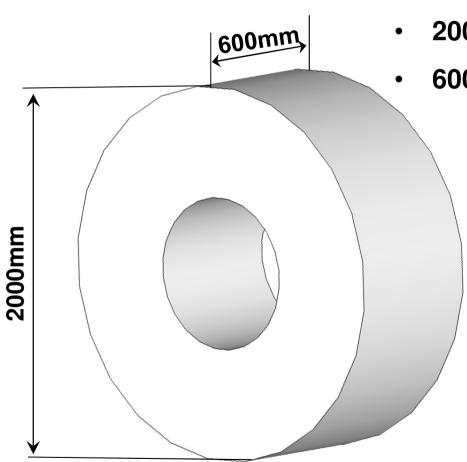
**Module 8** 

Wide Coil in Well



Tata Steel Ref – LRG-0008 BH Issue 2 – 07.11.2013

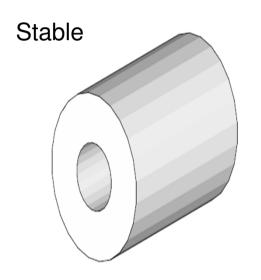
# **Coil Dimensions**



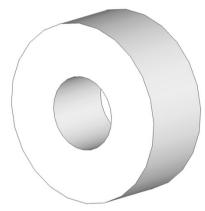
2000mm maximum diameter

600mm minimum sheet width

### **Coil Characteristics**



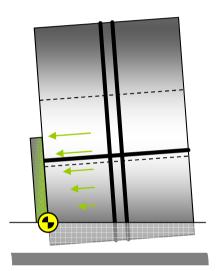




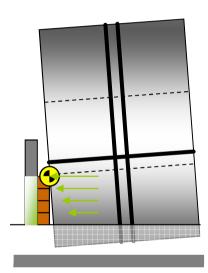
- Stable coils: Diameter less than 1.4 x Sheet width.
- Topple sensitive coils: Diameter greater than 1.4 x Sheet width.

# Why well boards & timbers?

Situation I



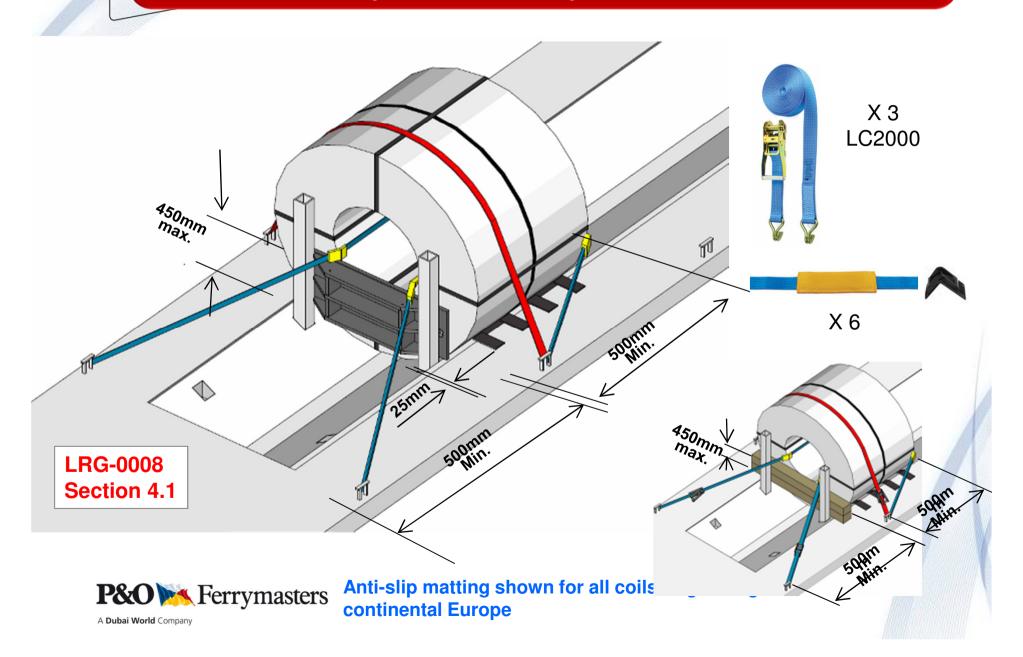
Situation II



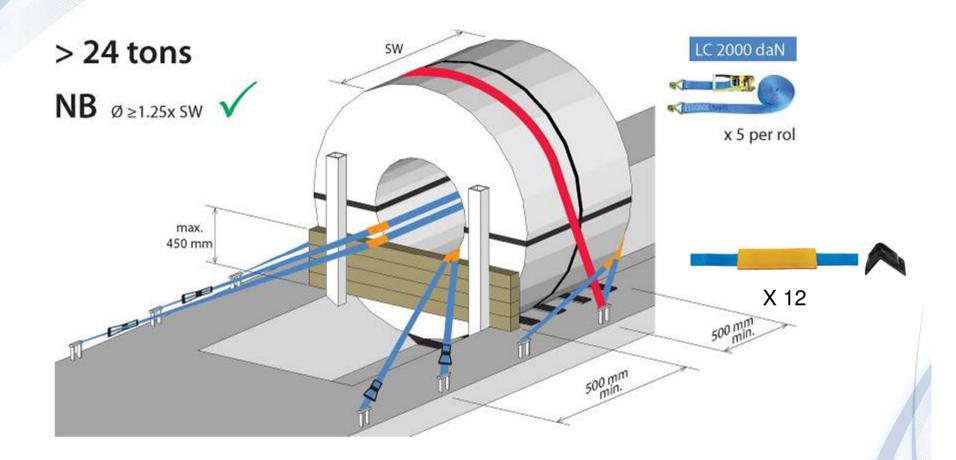


Stanchion posts 80 x 80 x 5mm

## All coils <24T (LRG0008 4.1)

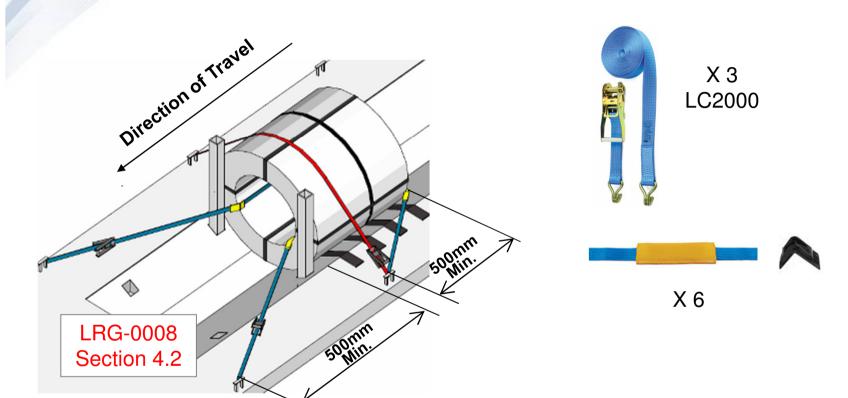


# Coils >24T (LRG0008 4.1)





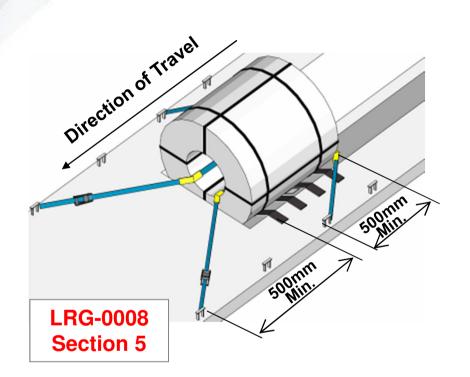
# All Stable Coils (LRG0008 4.2) Topple Sensitive Coils < 10 tons (LRG0008 4.2)

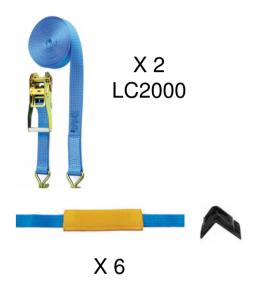


Anti-slip matting shown for all coils originating in continental Europe



#### **Stable Coils < 10 tons (LRG0008 5.1)**





 Bore straps must be anchored a minimum of 500mm forward of the front and rear faces of the coil.

Anti-slip matting shown for all coils originating in continental Europe

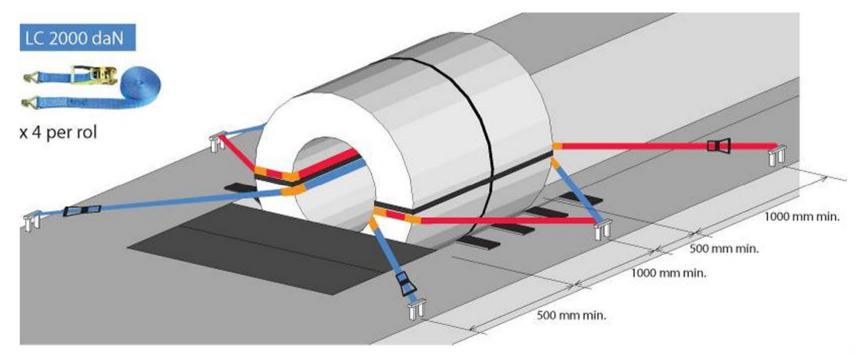
This restraint method is **NOT** to be used for **topple sensitive coils** 

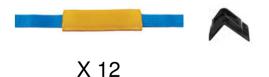


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#### **Stable Coils < 10 tons (LRG0008 5.2)**

#### Max. 10 tons NB Ø ≥1.25x SW

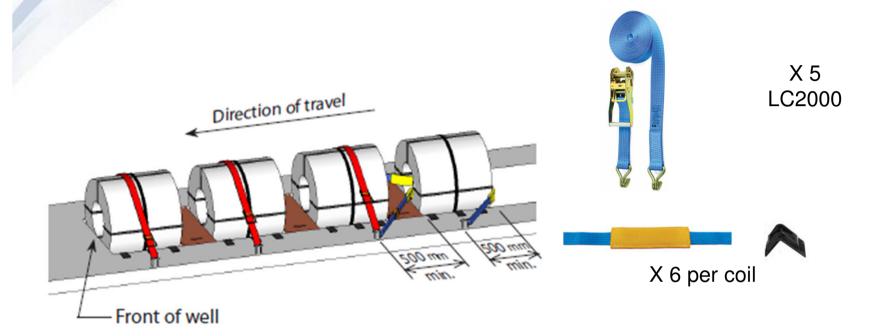






- If more than <u>ONE</u> wellboard is required between coils to allow the crane to load or to position correctly for vehicle axel weights
- Individual coil weights <u>MUST</u> not exceed <u>10 tonnes</u>.

#### Multiple Stable coils < 10 tons (LRG0008 6.1)



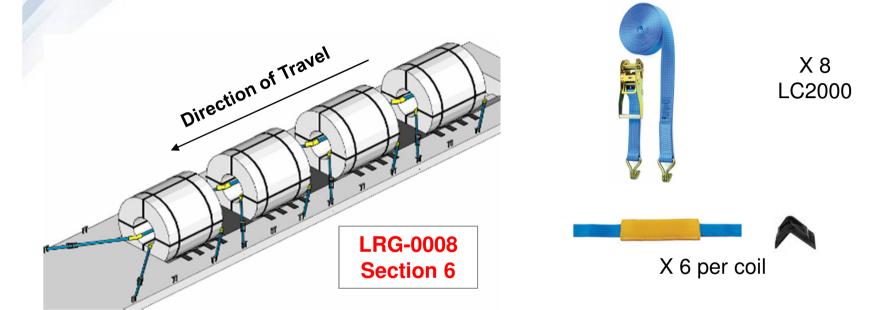
Anti-slip matting shown for all coils originating in continental Europe



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- No more than <u>ONE</u> well board to be used as blocking between coils.
- Individual coil weights <u>MUST</u> not exceed <u>10 tonnes</u>.

#### Multiple Stable coils < 10 tons (LRG0008 6.2)



- No more than <u>ONE</u> well board to be used as blocking between coils.
- Individual coil weights <u>MUST</u> not exceed <u>10 tonnes</u>.

Anti-slip matting shown for all coils originating in continental Europe

